



®

THE INTERNATIONAL CERTIFICATION NETWORK

CERTIFICATE

IQNet and
DQS GmbH Deutsche Gesellschaft zur Zertifizierung von Managementsystemen

hereby certify that the company

Felix Böttcher GmbH & Co. KG

Stolberger Straße 351-353
50933 Köln
Germany

with the organizational units/sites as listed in the annex

has implemented and maintains a **Quality Management System**.

Scope:

Development, manufacturing and sales of elastomer-mixtures, thermoplastic and elastomer covered rollers, sleeves and handrails

Through an audit, documented in a report, it was verified that the management system fulfills the requirements of the following standard:

ISO 9001 : 2008

Date of certification 2012-07-21

Valid until 2015-07-20

Registration Number: DE-053350 QM08

Michael Drechsel
Managing Director of DQS GmbH
President of IQNet



IQNet Partners*:

AENOR Spain AFNOR Certification France AIB-Vinçotte International Belgium ANCE Mexico APCER Portugal CCC Cyprus
CISQ Italy CQC China CQM China CQS Czech Republic Cro Cert Croatia DQS Holding GmbH Germany DS Denmark
ELOT Greece FCAV Brazil FONDONORMA Venezuela ICONTEC Colombia IMNC Mexico INNORPI Tunisia
Inspecta Certification Finland IRAM Argentina JQA Japan KFQ Korea MSZT Hungary Nemko AS Norway NSAI Ireland
PCBC Poland Quality Austria Austria RR Russia SII Israel SIQ Slovenia SIRIM QAS International Malaysia SQS Switzerland
SRAC Romania TEST St Petersburg Russia TSE Turkey YUQS Serbia

IQNet is represented in the USA by: AFNOR Certification, CISQ, DQS Holding GmbH and NSAI Inc.

* The list of IQNet partners is valid at the time of issue of this certificate. Updated information is available under www.iqnet-certification.com



Annex to IQNet Certificate Number: 053350 QM08

Felix Böttcher GmbH & Co. KG

Stolberger Straße 351-353
50933 Köln
Germany

Location	Scope
212431 Felix Böttcher GmbH & Co. KG Stolberger Straße 351-353 50933 Köln Germany	Development, manufacturing and sales of elastomer and thermoplastic covered rollers, sleeves and handrails
078024 Felix Böttcher GmbH & Co. KG Leipzig Schönbachstraße 91 04299 Leipzig Germany	Development, manufacturing and sales of elastomer and thermoplastic covered rollers
500757 Böttcher Gelsdorf Mixing Plant and Handrails Max-Plank-Straße 2-8 53501 Grafschaft-Gelsdorf Germany	Development, manufacturing and sales of elastomer- mixtures and handrails for escalators and walkways
064620 KB RollerTech Kopierwalzen GmbH Zum Frenser Feld 50127 Bergheim Germany	Development, manufacturing and sales of elastomer and thermoplastic covered rollers and belts
064615 Böttcher CR, k.s. Továřni 6 68201 Vyskov Czech Republic	Development, manufacturing and sales of elastomer and thermoplastic covered rollers, sleeves and handrails



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Felix Böttcher GmbH & Co. KG

Stolberger Straße 351-353
50933 Köln
Germany

Location

Scope

064617

**Böttcher France S.A.R.L.
25-29, Rue du cuivre
77542 Savigny Le Temple
France**

Development, manufacturing and sales of
elastomer and thermoplastic covered rollers,
sleeves and handrails

489926

**Böttcher Iberica S.A.
Ctra. Villar del Olmo, M204 P.I. Bordaes
28810 Villalbilla (Madrid)
Spain**

Development, manufacturing and sales of
elastomer and thermoplastic covered rollers,
sleeves and handrails

064616

**Böttcher Italiana S.P.A.
Via Carlo Goldoni 24
20090-Trezzano sul Naviglio (MI)
Italy**

Development, manufacturing and sales of
elastomer and thermoplastic covered rollers,
sleeves and handrails

407365

**Böttcher Nordic AB
Brårudsallén 2
SE-686 33 Sunne
Schweden**

Development, manufacturing and sales of
elastomer and thermoplastic covered rollers,
sleeves and handrails

064618

**Böttcher America Corporation
4600 Mercedes Drive
Belcamp MD 21017
United States of America**

Development, manufacturing and sales of
elastomer and thermoplastic covered rollers,
sleeves and handrails



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Stolberger Straße 351-353
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Germany

Location	Scope
078027 Böttcher America Corporation 717 Industrial Drive Tipton, Indiana 46072 United States of America	Development, manufacturing and sales of elastomer and thermoplastic covered rollers, sleeves and handrails
365463 Böttcher Printing Equipment (Suzhou) Co., Ltd. Pan Jin Road - Shan Hu Road Wujiang Economic Development Zone 215200 Wujiang, Suzhou, Jiangsu Province China	Development, manufacturing and sales of elastomer and thermoplastic covered rollers, sleeves and handrails
282478 Böttcher Thailand Ltd. 149 Moo 5, Bangna- Trad Road, Km. 36 Bangsamak, Bangpakong Chachoengsao 24180 Thailand	Development, manufacturing and sales of elastomer and thermoplastic covered rollers, sleeves and handrails
454421 KB Systems Thailand Co., Ltd. 789 Moo 1 Ban Wa (Hi Tech) Industrial Estate Baanlane, Bangpa-in, Ayutthaya 13160 Thailand	Development, manufacturing and sales of elastomer and thermoplastic covered rollers and belts